

Safety Data Sheet

according to UK REACH Regulation

TIP TOP PRIMER PR 304

Revision date: 19.03.2025

Product code: 00156-0211

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

TIP TOP PRIMER PR 304

Art.-No.

525 4112, 525 4150

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

adhesive

1.3. Details of the supplier of the safety data sheet

Manufacturer

Company name: REMA TIP TOP AG
Street: Gruber Strasse 65
Place: D-85586 Poing
Telephone: +49 (0) 8121 / 707 - 100
Responsible Department: Responsible for the safety data sheet: sds@gbk-ingelheim.de

Supplier

Company name: REMA TIP TOP INDUSTRY UK LTD
Street: Plumtree Industrial Estate, Harworth
Place: Doncaster, DN11 8EW, South Yorkshire
Telephone: +44 (0)1302 711233
Internet: www.rema-tiptop.co.uk

1.4. Emergency telephone number:

INTERNATIONAL: +49 - (0) 6132 - 84463, GBK GmbH (24h - 7d/w - 365d/a)
In England and Wales: NHS 111 In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP Regulation

Flam. Liq. 2; H225
Acute Tox. 4; H332
Acute Tox. 4; H312
Skin Irrit. 2; H315
Eye Irrit. 2; H319
STOT SE 3; H335 H336
STOT RE 2; H373
Aquatic Chronic 3; H412

Full text of hazard statements: see SECTION 16.

2.2. Label elements

GB CLP Regulation

Hazard components for labelling

Reaction mass of ethylbenzene and xylene
Butanone

Signal word: Danger

Pictograms:





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Hazard statements

H225	Highly flammable liquid and vapour.
H312+H332	Harmful in contact with skin or if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe vapour.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor if you feel unwell.
P273	Avoid release to the environment.

Special labelling of certain mixtures

EUH211	Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist. EUH211: Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.
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2.3. Other hazards

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

Vapours may form explosive mixture with air.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Preparation in organic solvents

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Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (GB CLP Regulation)			
	Reaction mass of ethylbenzene and xylene			< 40 %
	905-588-0		01-2119488216-32	
	Flam. Liq. 3, Acute Tox. 4, Acute Tox. 4, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, STOT RE 2, Asp. Tox. 1; H226 H332 H312 H315 H319 H335 H373 H304			
78-93-3	Butanone			< 30 %
	201-159-0	606-002-00-3	01-2119457290-43	
	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3; H225 H319 H336 EUH066			
1314-13-2	Zinc oxide			< 2,5 %
	215-222-5	030-013-00-7	01-2119463881-32	
	Aquatic Acute 1, Aquatic Chronic 1; H400 H410			
13463-67-7	titanium dioxide			< 5 %
	236-675-5	022-006-00-2	01-2119489379-17	
	Carc. 2; H351			
7779-90-0	Trizinc bis(orthophosphate)			< 1 %
	231-944-3	030-011-00-6	01-2119485044-40	
	Aquatic Acute 1, Aquatic Chronic 1; H400 H410			
108-88-3	Toluene			< 1 %
	203-625-9	601-021-00-3	01-2119471310-51	
	Flam. Liq. 2, Repr. 2, Skin Irrit. 2, STOT SE 3, STOT RE 2, Asp. Tox. 1; H225 H361d H315 H336 H373 H304			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
	905-588-0	Reaction mass of ethylbenzene and xylene	< 40 %
		inhalation: ATE = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); dermal: ATE = 1100 mg/kg STOT RE 2; H373: >= 10 - 100	
1314-13-2	215-222-5	Zinc oxide	< 2,5 %
		Aquatic Acute 1; H400: M=1 Aquatic Chronic 1; H410: M=1	
108-88-3	203-625-9	Toluene	< 1 %
		inhalation: LC50 = 49 mg/l (vapours); dermal: LD50 = 12200 mg/kg	

Further Information

Note 10: The classification as a carcinogen by inhalation applies only to mixtures in powder form containing 1 % or more of titanium dioxide which is in the form of or incorporated in particles with aerodynamic diameter <= 10 µm.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Remove contaminated soaked clothing immediately.
In the event of persistent symptoms receive medical treatment.
Take away from danger area and lay down affected person.

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After inhalation

Move to fresh air in case of accidental inhalation of vapours.
In the event of symptoms refer for medical treatment.

After contact with skin

Wash off immediately with soap and plenty of water.
Consult a doctor if skin irritation persists.

After contact with eyes

Rinse immediately with plenty of water, also under the eyelids.
Seek medical treatment by eye specialist.

After ingestion

Do not induce vomiting.
Rinse out mouth and give plenty of water to drink.
Never give anything by mouth to an unconscious person.
Summon a doctor immediately.
The decision whether to induce vomiting or not is to be taken by a physician.

4.2. Most important symptoms and effects, both acute and delayed

Harmful in contact with skin or if inhaled.
Causes skin irritation.
Causes serious eye irritation.
May cause respiratory irritation.
May cause drowsiness or dizziness.
May cause damage to organs through prolonged or repeated exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Foam, carbon dioxide (CO₂), dry chemical, water-spray.

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

Fire may produce:
carbon monoxide and carbon dioxide
Chlorine compounds

5.3. Advice for firefighters

Use breathing apparatus with independent air supply.
Protective suit.

Additional information

Vapours are heavier than air and spread along ground.
The vapour/air mixture is explosive, even in empty, uncleaned receptacles.
Cool containers at risk with water spray jet.
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****General advice**

Ensure adequate ventilation.
Keep away sources of ignition.
Keep away noninvolved persons.



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For non-emergency personnel

Do not breathe vapours.
Avoid contact with skin, eyes and clothing.

For emergency responders

In case of vapour formation use respirator.
Use personal protective clothing.
Use only explosion-proof equipment.

6.2. Environmental precautions

Do not discharge into the drains/surface waters/ground water.

6.3. Methods and material for containment and cleaning up

For containment

Prevent spread over a wide area (e.g. by containment or oil barriers).

For cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).
Shovel into suitable container for disposal.
Clean contaminated surface thoroughly.

6.4. Reference to other sections

Observe protective instructions (see Sections 7 and 8).
Information for disposal see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Keep container tightly closed.
Provide sufficient air exchange and/or exhaust in work rooms.
Avoid contact with skin, eyes and clothing.

Advice on protection against fire and explosion

Do not smoke - volatile.
Keep product and empty container away from heat and sources of ignition.
Pay attention to anti-explosion rules.
Take precautionary measures against static discharges.

Advice on general occupational hygiene

Do not inhale vapours.
Avoid contact with eyes and skin.
Wash hands before breaks and immediately after handling the product.
When using do not eat, drink or smoke.
Treat subsequently with skin cream.
Remove and wash contaminated clothing before re-use.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep containers tightly closed in a cool, well-ventilated place.

Hints on joint storage

Incompatible with oxidizing agents.

Further information on storage conditions

Keep away from food, drink and animal feeding stuffs.

7.3. Specific end use(s)

adhesive

SECTION 8: Exposure controls/personal protection

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8.1. Control parameters

Exposure limits (EH40)

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
78-93-3	Butan-2-one (methyl ethyl ketone)	200	600		TWA (8 h)	WEL
		300	899		STEL (15 min)	WEL
100-41-4	Ethylbenzene	100	441		TWA (8 h)	WEL
		125	552		STEL (15 min)	WEL
1309-37-1	Rouge, total inhalable	-	10		TWA (8 h)	WEL
13463-67-7	Titanium dioxide, respirable	-	4		TWA (8 h)	WEL
108-88-3	Toluene	50	191		TWA (8 h)	WEL
		100	384		STEL (15 min)	WEL
1330-20-7	Xylene: mixed isomers	50	220		TWA (8 h)	WEL
		100	441		STEL (15 min)	WEL

Biological Monitoring Guidance Values (EH40)

CAS No	Substance	Parameter	Value	Test material	Sampling time
78-93-3	Butan-2-one	butan-2-one	70 µmol/L	urine	Post shift

8.2. Exposure controls

Appropriate engineering controls

- Ensure adequate ventilation, especially in confined areas.
- Pay attention to explosion protection guidelines.

Individual protection measures, such as personal protective equipment

Eye/face protection

- Tightly fitting goggles (EN 166).
- Eye wash bottle with pure water (EN 15154).

Hand protection

- Splash protection:
- Protective gloves resistant to chemicals made off butyl, minimum coat thickness 0.7 mm, permeation resistance (wear duration) > 30 minutes, i.e. protective glove <Butoject 898> made by www.kcl.de.
- This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.
- Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

Skin protection

- Long sleeved clothing (DIN EN ISO 6530)

Respiratory protection

- In case of insufficient ventilation wear suitable respiratory equipment (gas filter type A) (EN 14387).

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	Red
Odour:	Like ketone

Changes in the physical state

Melting point/freezing point: n.d.

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Boiling point or initial boiling point and boiling range: approx. 80 °C
Sublimation point: n.a.
Softening point: n.d.
Flash point: - 14 °C

Flammability

Solid/liquid: n.a.

Explosive properties

The product is considered non-explosive; nevertheless explosive vapour/air mixture can be generated.

Lower explosion limits: 1 vol. %
Upper explosion limits: n.d.
Auto-ignition temperature: > 460 °C

Self-ignition temperature

Solid: n.a.
Gas: n.a.

Decomposition temperature: n.d.

pH-Value: n.d.

Viscosity / dynamic: approx. 860 mPa·s

Viscosity / kinematic:
(at 40 °C) > 20,5 mm²/s

Flow time: n.d.

Water solubility:
(at 20 °C) Partially miscible

Solubility in other solvents

n.d.

Partition coefficient n-octanol/water: n.d.

Vapour pressure:
(at 20 °C) approx. 101 hPa

Density (at 20 °C): 1,02 g/cm³

Bulk density: n.a.

Relative vapour density: n.d.

9.2. Other information

Information with regard to physical hazard classes

Sustained combustibility: Sustained combustibility

Oxidizing properties

Not oxidising.

Other safety characteristics

Solvent separation test: n.d.

Solvent content: < 70 %

Evaporation rate: n.d.

Further Information

No data available

SECTION 10: Stability and reactivity

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10.1. Reactivity

No decomposition if stored and applied as directed.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reactions with oxidizing agents.

10.4. Conditions to avoid

To avoid thermal decomposition, do not overheat.

Vapours may form explosive mixture with air.

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

No hazardous decomposition products known.

Fire may produce:

Carbon monoxide and carbon dioxide

chlorine compounds

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in GB CLP Regulation

Acute toxicity

Harmful if inhaled.

Harmful in contact with skin.

No toxicological data available.

Irritation and corrosivity

Skin corrosion/irritation: Causes skin irritation.

Serious eye damage/eye irritation: Causes serious eye irritation.

Sensitising effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation. (Reaction mass of ethylbenzene and xylene)

May cause drowsiness or dizziness. (Butanone)

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure. (Reaction mass of ethylbenzene and xylene)

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

Classification in compliance with the assessment procedure specified in the Regulation (EC) no 1272/2008.

11.2. Information on other hazards

Endocrine disrupting properties

No data available

Other information

Inhalation of vapours in high concentration can cause narcotic effects.

Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Inhalation of high vapour concentration may cause symptoms like headache, dizziness, tiredness, nausea and

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vomiting.

Repeated or prolonged exposure may cause skin irritation and dermatitis, due to degreasing properties of the product.

SECTION 12: Ecological information

12.1. Toxicity

Ecological data are not available.

Harmful to aquatic life with long lasting effects.

Xylene (mixed isomers)

LC50/Oncorhynchus mykiss/96 h = 2,6 mg/l

EC50/Daphnia magna/24 h = 1 mg/l [OECD 202]

EC50/Pseudokirchneriella subcapitata/72 h = 2,2 mg/l [OECD 201]

Zinc oxide

EC50/Selenastrum capricornutum/72 h = 0,17 mg/l

Butanone

LC50/Pimephales promelas/96 h = 2990 mg/l [OECD 203]

EC50/Daphnia magna/48 h = 308 mg/l [OECD 202]

EC50/Pseudokirchneriella subcapitata/72 h = 1972 mg/l [OECD 201]

Toluene

LC50/Carassius auratus/96 h = 13 mg/l

EC50/algae/72 h = 12,5 mg/l [OECD 201]

Trizinc bis(orthophosphate)

LC50/Fish/96 h < 5,1 mg/l

EC50/Daphnia magna/48 h < 1,7 mg/l

Ethyl benzene

ErC50/algae/96 h = 3,6 mg/l

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to UK REACH.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Hazardous water pollutant.

Further information

Do not flush into surface water or sanitary sewer system.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Where possible recycling is preferred to disposal.

Can be incinerated, when in compliance with local regulations.

List of Wastes Code - residues/unused products

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080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

Contaminated packaging

Contaminated packagings are to be treated like the product itself.

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.

Empty containers should be taken for local recycling, recovery or waste disposal.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: II
Hazard label: 3



Classification code: F1
Limited quantity: 5 L / 30 kg
Excepted quantity: E2
Transport category: 2
Hazard No: 33
Tunnel restriction code: D/E

Inland waterways transport (ADN)

14.1. UN number or ID number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: II
Hazard label: 3



Classification code: F1
Limited quantity: 5 L / 30 kg
Excepted quantity: E2

Marine transport (IMDG)

14.1. UN number or ID number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: II
Hazard label: 3



Marine pollutant: No
Limited quantity: 5 L / 30 kg
Excepted quantity: E2

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EmS: F-E, S-D

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: II
Hazard label: 3



Limited quantity Passenger: 1 L
Passenger LQ: Y341
Excepted quantity: E2
IATA-packing instructions - Passenger: 353
IATA-max. quantity - Passenger: 5 L
IATA-packing instructions - Cargo: 364
IATA-max. quantity - Cargo: 60 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Handle in accordance with good industrial hygiene and safety practice.

14.7. Maritime transport in bulk according to IMO instruments

The transport takes place only in approved and appropriate packaging.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**EU regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40, Entry 48, Entry 75

Directive 2004/42/EC on VOC in
paints and varnishes: 60 - 65%Information according to Directive
2012/18/EU (SEVESO III): P5c FLAMMABLE LIQUIDS**National regulatory information**

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 2 - obviously hazardous to water

Additional information

@00000000427

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 2,6,7,9,10,11,12.

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Abbreviations and acronyms

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route
 RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses
 ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure
 IMDG = International Maritime Code for Dangerous Goods
 IATA/ICAO = International Air Transport Association / International Civil Aviation Organization
 MARPOL = International Convention for the Prevention of Pollution from Ships
 IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk

 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 REACH = Registration, Evaluation, Authorization and Restriction of Chemicals
 CAS = Chemical Abstract Service
 EN = European norm
 ISO = International Organization for Standardization
 DIN = Deutsche Industrie Norm
 PBT = Persistent Bioaccumulative and Toxic
 vPvB = Very Persistent and very Bio-accumulative

 LD = Lethal dose
 LC = Lethal concentration
 EC = Effect concentration
 IC = Median immobilisation concentration or median inhibitory concentration

Classification for mixtures and used evaluation method according to GB CLP Regulation

Classification	Classification procedure
Flam. Liq. 2; H225	On basis of test data
Acute Tox. 4; H332	Calculation method
Acute Tox. 4; H312	Calculation method
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method
STOT SE 3; H335	Calculation method
STOT SE 3; H336	Calculation method
STOT RE 2; H373	Calculation method
Aquatic Chronic 3; H412	Calculation method

Relevant H and EUH statements (number and full text)

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H312+H332	Harmful in contact with skin or if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

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EUH066	Repeated exposure may cause skin dryness or cracking.
EUH211	Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

Further Information

Data of items 4 to 8, as well as 10 to 12, do partly not refer to the use and the regular employing of the product (in this sense consult information on use and on product), but to liberation of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product(s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

(n.a. = not applicable; n.d. = not determined)

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)