

## Safety Data Sheet

### TIP TOP PRIMER PR 304

Revision date: 19.03.2025

Product code: 00156-0211

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## 1. Identification

### Product identifier

TIP TOP PRIMER PR 304

### Art.-No.

525 4112, 525 4150

### Relevant identified uses of the substance or mixture and uses advised against

#### Use of the substance/mixture

Adhesive

### Details of the supplier of the safety data sheet

#### Manufacturer

Company name: REMA TIP TOP AG  
Street: Gruber Strasse 65  
Place: D-85586 Poing  
Telephone: +49 (0) 8121 / 707 - 100  
Responsible Department: Responsible for the safety data sheet: sds@gbk-ingelheim.de

#### Supplier

Company name: REMA TIP TOP / North America Inc.  
Street: 1500 Industrial Blvd  
Place: Madison, GA 30650, USA  
Telephone: +1 800 225 7362,  
Internet: www.rematiptop.com

### Emergency telephone number:

INTERNATIONAL: +49 - (0) 6132 - 84463, GBK GmbH (24h - 7d/w - 365d/a)  
(001) 352 323 3500 Infotrac/GBK GmbH-ID: 93591

## 2. Hazard identification

### Classification of the substance or mixture

#### Regulation (EC) No 1272/2008

Flam. Liq. 2; H225  
Acute Tox. 4; H332  
Acute Tox. 4; H312  
Skin Irrit. 2; H315  
Eye Irrit. 2; H319  
STOT SE 3; H335 H336  
STOT RE 2; H373  
Aquatic Chronic 3; H412

Full text of hazard statements: see SECTION 16.

### Label elements

#### Regulation (EC) No 1272/2008

#### Hazard components for labelling

Reaction mass of ethylbenzene and xylene  
Butanone

Signal word: Danger

#### Pictograms:





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#### Hazard statements

H225	Highly flammable liquid and vapour.
H312+H332	Harmful in contact with skin or if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

#### Precautionary statements

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe vapour.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor if you feel unwell.
P273	Avoid release to the environment.

#### Special labelling of certain mixtures

EUH211	Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.
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#### Other hazards

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.  
Vapours may form explosive mixture with air.

### 3. Composition/information on ingredients

#### Mixtures

##### Chemical characterization

Preparation in organic solvents

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**Hazardous components**

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
	Reaction mass of ethylbenzene and xylene			< 40 %
	905-588-0		01-2119488216-32	
	Flam. Liq. 3, Acute Tox. 4, Acute Tox. 4, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, STOT RE 2, Asp. Tox. 1; H226 H332 H312 H315 H319 H335 H373 H304			
78-93-3	Butanone			< 30 %
	201-159-0	606-002-00-3	01-2119457290-43	
	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3; H225 H319 H336 EUH066			
1314-13-2	Zinc oxide			< 2,5 %
	215-222-5	030-013-00-7	01-2119463881-32	
	Aquatic Acute 1, Aquatic Chronic 1; H400 H410			
13463-67-7	titanium dioxide			< 5 %
	236-675-5	022-006-00-2	01-2119489379-17	
	Carc. 2; H351			
7779-90-0	Trizinc bis(orthophosphate)			< 1 %
	231-944-3	030-011-00-6	01-2119485044-40	
	Aquatic Acute 1, Aquatic Chronic 1; H400 H410			
108-88-3	Toluene			< 1 %
	203-625-9	601-021-00-3	01-2119471310-51	
	Flam. Liq. 2, Repr. 2, Skin Irrit. 2, STOT SE 3, STOT RE 2, Asp. Tox. 1; H225 H361d H315 H336 H373 H304			

Full text of H statements: see section 16.

**Specific Conc. Limits, M-factors and ATE**

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
	905-588-0	Reaction mass of ethylbenzene and xylene	< 40 %
		inhalation: ATE = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); dermal: ATE = 1100 mg/kg STOT RE 2; H373: >= 10 - 100	
1314-13-2	215-222-5	Zinc oxide	< 2,5 %
		Aquatic Acute 1; H400: M=1 Aquatic Chronic 1; H410: M=1	
108-88-3	203-625-9	Toluene	< 1 %
		inhalation: LC50 = 49 mg/l (vapours); dermal: LD50 = 12200 mg/kg	

**Further Information**

Note: The classification as a carcinogen by inhalation applies only to mixtures in powder form containing 1 % or more of titanium dioxide which is in the form of or incorporated in particles with aerodynamic diameter <= 10 µm.

**4. First-aid measures**
**Description of first aid measures**
**General information**

Remove contaminated soaked clothing immediately.  
In the event of persistent symptoms receive medical treatment.  
Take away from danger area and lay down affected person.

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**After inhalation**

Move to fresh air in case of accidental inhalation of vapours.  
In the event of symptoms refer for medical treatment.

**After contact with skin**

Wash off immediately with soap and plenty of water.  
Consult a doctor if skin irritation persists.

**After contact with eyes**

Rinse immediately with plenty of water, also under the eyelids.  
Seek medical treatment by eye specialist.

**After ingestion**

Do not induce vomiting.  
Rinse out mouth and give plenty of water to drink.  
Never give anything by mouth to an unconscious person.  
Summon a doctor immediately.  
The decision whether to induce vomiting or not is to be taken by a physician.

**Most important symptoms and effects, whether acute or delayed**

Harmful in contact with skin or if inhaled.  
Causes skin irritation.  
Causes serious eye irritation.  
May cause respiratory irritation.  
May cause drowsiness or dizziness.  
May cause damage to organs through prolonged or repeated exposure.

**Indication of immediate medical attention and special treatment needed**

Treat symptoms.

## 5. Fire-fighting measures

**Extinguishing media****Suitable extinguishing media**

Foam, carbon dioxide (CO<sub>2</sub>), dry chemical, water-spray.

**Unsuitable extinguishing media**

Full water jet.

**Specific hazards arising from the hazardous product**

Fire may produce:  
carbon monoxide and carbon dioxide  
Chlorine compounds

**Special protective equipment and precautions for fire-fighters**

Use breathing apparatus with independent air supply.  
Protective suit.

**Additional information**

Vapours are heavier than air and spread along ground.  
The vapour/air mixture is explosive, even in empty, uncleaned receptacles.  
Cool containers at risk with water spray jet.  
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

## 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures****General advice**

Ensure adequate ventilation.  
Keep away sources of ignition.  
Keep away noninvolved persons.

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**For non-emergency personnel**

Do not breathe vapours.  
Avoid contact with skin, eyes and clothing.

**For emergency responders**

In case of vapour formation use respirator.  
Use personal protective clothing.  
Use only explosion-proof equipment.

**Environmental precautions**

Do not discharge into the drains/surface waters/groundwater.

**Methods and material for containment and cleaning up****For containment**

Prevent spread over a wide area (e.g. by containment or oil barriers).

**For cleaning up**

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).  
Shovel into suitable container for disposal.  
Clean contaminated surface thoroughly.

**Reference to other sections**

Observe protective instructions (see Sections 7 and 8).  
Information for disposal look up chapter 13.

## 7. Handling and storage

**Precautions for safe handling****Advice on safe handling**

Keep container tightly closed.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Avoid contact with skin, eyes and clothing.

**Advice on protection against fire and explosion**

Do not smoke - volatile.  
Keep product and empty container away from heat and sources of ignition.  
Pay attention to anti-explosion rules.  
Take precautionary measures against static discharges.

**Advice on general occupational hygiene**

Do not inhale vapours.  
Avoid contact with eyes and skin.  
Wash hands before breaks and immediately after handling the product.  
When using do not eat, drink or smoke.  
Treat subsequently with skin cream.  
Remove and wash contaminated clothing before re-use.

**Conditions for safe storage, including any incompatibilities****Requirements for storage rooms and vessels**

Keep containers tightly closed in a cool, well-ventilated place.

**Hints on joint storage**

Incompatible with oxidizing agents.

**Further information on storage conditions**

Keep away from food, drink and animal feeding stuffs.

**Specific end use(s)**

Adhesive

## 8. Exposure controls/Personal protection

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**Control parameters**
**Exposure limits (ACGIH)**

CAS No	Chemical name	ppm	mg/m <sup>3</sup>	F/ml	Category	Origin
100-41-4	Ethyl benzene	20			TWA (8 h)	ACGIH-2024
1309-37-1	Iron oxide (Fe <sub>2</sub> O <sub>3</sub> ) (respirable fraction)		5		TWA (8 h)	ACGIH-2024
78-93-3	Methyl ethyl ketone	75			TWA (8 h)	ACGIH-2024
		150			STEL (15 min)	ACGIH-2024
13463-67-7	Titanium dioxide: Finescale particles (Respirable particulate matter)		0.2		TWA (8 h)	ACGIH-2024
108-88-3	Toluene	20	-		TWA (8 h)	ACGIH-2024
1330-20-7	Xylene: mixed isomers	20			TWA (8 h)	ACGIH-2024
1314-13-2	Zinc oxide (respirable fraction)		2		TWA (8 h)	ACGIH-2024
			10		STEL (15 min)	ACGIH-2024

**Biological limit values**

CAS No	Chemical name	Parameter	Value	Test material	Sampling time
78-93-3	METHYL ETHYL KETONE (ACGIH 2024)	Methyl ethyl ketone	2 mg/L	urine	End of shift
108-88-3	TOLUENE (ACGIH 2024)	Toluene	0.02 mg/L	blood	Prior to last shift of workweek
100-41-4	ETHYLBENZENE (ACGIH 2024)	Sum of mandelic acid and phenylglyoxylic acid (creatinine)	0.15 g/g	urine	End of shift

**Exposure controls**
**Appropriate engineering controls**

- Ensure adequate ventilation, especially in confined areas.
- Pay attention to explosion protection guidelines.

**Individual protection measures, such as personal protective equipment**
**Eye/face protection**

- Tightly fitting goggles.
- Eye wash bottle with pure water.

**Hand protection**

- Splash protection:
- Protective gloves resistant to chemicals made off butyl, Minimum coat thickness 0,7 mm, Permeation resistance (wear duration) > 30 minutes, i.e. protective glove <Butoject 898> made by www.kcl.de. This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.
- Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

**Skin protection**

- Long sleeved clothing.

**Respiratory protection**

- In case of insufficient ventilation wear suitable respiratory equipment (gas filter type A).

**9. Physical and chemical properties**
**Information on basic physical and chemical properties**

Physical state: Liquid

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Colour: Red  
Odour: Like ketone

**Changes in the physical state**

Melting point/freezing point: n. d.  
Boiling point or initial boiling point and boiling range: approx. 80 °C  
Sublimation point: n.a.  
Softening point: n. d.  
Flash point: - 14 °C

**Flammability**

Solid/liquid: n.a.

**Explosive properties**

The product is considered non-explosive; nevertheless explosive vapour/air mixture can be generated.

Lower explosive limits: 1 vol. %  
Upper explosive limits: n. d.  
Auto-ignition temperature: > 460 °C

**Self-ignition temperature**

Solid: n.a.  
Gas: n.a.

Decomposition temperature: n. d.

pH-Value: n. d.

Viscosity / dynamic: approx. 860 mPa·s

Viscosity / kinematic:  
(at 40 °C) > 20,5 mm<sup>2</sup>/s

Flow time: n. d.

Water solubility:  
(at 20 °C) Partially miscible

**Solubility in other solvents**

n. d.

Partition coefficient n-octanol/water: n. d.

Vapour pressure:  
(at 20 °C) approx. 101 hPa

Density (at 20 °C): 1,02 g/cm<sup>3</sup>

Bulk density: n.a.

Relative vapour density: n. d.

**Other information****Information with regard to physical hazard classes**

Sustained combustibility: Sustained combustibility

Oxidizing properties  
Not oxidising.

**Other safety characteristics**

Solvent separation test: n. d.

Solvent content: < 70 %

Evaporation rate: n. d.

**Further Information**

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No data available

## 10. Stability and reactivity

### Reactivity

No decomposition if stored and applied as directed.

### Chemical stability

Stable under normal conditions.

### Possibility of hazardous reactions

Reactions with oxidizing agents.

### Conditions to avoid

To avoid thermal decomposition, do not overheat.  
Vapours may form explosive mixture with air.

### Incompatible materials

Strong oxidizing agents

### Hazardous decomposition products

No hazardous decomposition products known.  
Fire may produce:  
Carbon monoxide and carbon dioxide  
Chlorine compounds

## 11. Toxicological information

### Information on toxicological effects

#### **Acute toxicity**

Harmful if inhaled.  
Harmful in contact with skin.  
No toxicological data available.

#### **Irritation and corrosivity**

Skin corrosion/irritation: Causes skin irritation.  
Serious eye damage/eye irritation: Causes serious eye irritation.

#### **Sensitizing effects**

Based on available data, the classification criteria are not met.

#### **Carcinogenic/mutagenic/toxic effects for reproduction**

Germ cell mutagenicity: Based on available data, the classification criteria are not met.  
Carcinogenicity: Based on available data, the classification criteria are not met.  
Reproductive toxicity: Based on available data, the classification criteria are not met.

#### **STOT-single exposure**

May cause respiratory irritation. (Reaction mass of ethylbenzene and xylene)  
May cause drowsiness or dizziness. (Butanone)

#### **STOT-repeated exposure**

May cause damage to organs through prolonged or repeated exposure. (Reaction mass of ethylbenzene and xylene)

#### **Aspiration hazard**

Based on available data, the classification criteria are not met.

#### **Information on likely routes of exposure**

Skin and eye contact, inhalation and ingestion.

#### **Additional information on tests**

Classification in compliance with the assessment procedure specified in the Regulation (EC) no 1272/2008.

### Information on other hazards

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#### Endocrine disrupting properties

No data available

#### Other information

Inhalation of vapours in high concentration can cause narcotic effects .

Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Inhalation of high vapour concentration may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

Repeated or prolonged exposure may cause skin irritation and dermatitis, due to degreasing properties of the product.

## 12. Ecological information

### Ecotoxicity

Ecological dates are not available.

Harmful to aquatic life with long lasting effects.

Xylene (mixed isomers)

LC50/Oncorhynchus mykiss/96 h = 2,6 mg/l

EC50/Daphnia magna/24 h = 1 mg/l [OECD 202]

EC50/Pseudokirchneriella subcapitata/72 h = 2,2 mg/l [OECD 201]

Zinc oxide

EC50/Selenastrum capricornutum/72 h = 0,17 mg/l

Butanone

LC50/Pimephales promelas/96 h = 2990 mg/l [OECD 203]

EC50/Daphnia magna/48 h = 308 mg/l [OECD 202]

EC50/Pseudokirchneriella subcapitata/72 h = 1972 mg/l [OECD 201]

Toluene

LC50/Carassius Auratus/96 h = 13 mg/l

EC50/algae/72 h = 12,5 mg/l [OECD 201]

Trizinc bis(orthophosphate)

LC50/Fish/96 h &lt; 5,1 mg/l

EC50/Daphnia magna/48 h &lt; 1,7 mg/l

Ethyl benzene

ErC50/algae/96 h = 3,6 mg/l

### Persistence and degradability

No data available

### Bioaccumulative potential

No data available

### Mobility in soil

No data available

### Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

### Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

### Other adverse effects

Hazardous water pollutant.

### Further information

Do not flush into surface water or sanitary sewer system.

## 13. Disposal considerations

### Waste treatment methods

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**Disposal recommendations**

Where possible recycling is preferred to disposal.  
Can be incinerated, when in compliance with local regulations.

**List of Wastes Code - residues/unused products**

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

**Contaminated packaging**

Contaminated packagings are to be treated like the product itself.  
Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.  
Empty containers should be taken for local recycling, recovery or waste disposal.

**14. Transport information****Land transport (ADR/RID)**

**UN number or ID number:** UN 1133  
**United Nations proper shipping name:** Adhesives  
**Transport hazard class(es):** 3  
**Packing group:** II  
Hazard label: 3



Classification Code: F1  
Limited quantity: 5 L / 30 kg  
Excepted quantity: E2  
Transport category: 2  
Hazard No: 33  
Tunnel restriction code: D/E

**Inland waterways transport (ADN)**

**UN number or ID number:** UN 1133  
**United Nations proper shipping name:** Adhesives  
**Transport hazard class(es):** 3  
**Packing group:** II  
Hazard label: 3



Classification Code: F1  
Limited quantity: 5 L / 30 kg  
Excepted quantity: E2

**Marine transport (IMDG)**

**UN number or ID number:** UN 1133  
**United Nations proper shipping name:** Adhesives  
**Transport hazard class(es):** 3  
**Packing group:** II

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Hazard label:	3	
Marine pollutant:	No	
Limited quantity:	5 L / 30 kg	
Excepted quantity:	E2	
EmS:	F-E, S-D	

**Air transport (ICAO-TI/IATA-DGR)**

<b>UN number or ID number:</b>	UN 1133
<b>United Nations proper shipping name:</b>	Adhesives
<b>Transport hazard class(es):</b>	3
<b>Packing group:</b>	II
Hazard label:	3



Limited quantity Passenger:	1 L	
Passenger LQ:	Y341	
Excepted quantity:	E2	
IATA-packing instructions - Passenger:		353
IATA-max. quantity - Passenger:		5 L
IATA-packing instructions - Cargo:		364
IATA-max. quantity - Cargo:		60 L

**Environmental hazards**

ENVIRONMENTALLY HAZARDOUS: No

**Special precautions for user**

Handle in accordance with good industrial hygiene and safety practice.

**Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**

The transport takes place only in approved and appropriate packaging.

**15. Regulatory information**
**Safety, health and environmental regulations/legislation specific for the substance or mixture**
**EU Regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40, Entry 48, Entry 75

Directive 2004/42/EC on VOC in paints and varnishes: 60 - 65%

Information according to Directive 2012/18/EU (SEVESO III): P5c FLAMMABLE LIQUIDS

**National regulatory information**

Employment restrictions: Observe employment restrictions for young people. Observe employment restrictions for child bearing mothers and nursing.

Water hazard class (D): 2 - obviously hazardous to water

**Additional information**

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**Chemical Safety Assessment**

For this substance a chemical safety assessment has not been carried out.

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**16. Other information**
**Changes**

This data sheet contains changes from the previous version in section(s): 2,6,7,8,9,10,11,12.

**Abbreviations and acronyms**

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route  
 RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses  
 ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure  
 IMDG = International Maritime Code for Dangerous Goods  
 IATA/ICAO = International Air Transport Association / International Civil Aviation Organization  
 MARPOL = International Convention for the Prevention of Pollution from Ships  
 IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk

GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 REACH = Registration, Evaluation, Authorization and Restriction of Chemicals  
 CAS = Chemical Abstract Service  
 EN = European norm  
 ISO = International Organization for Standardization  
 DIN = Deutsche Industrie Norm  
 PBT = Persistent Bioaccumulative and Toxic  
 vPvB = Very Persistent and very Bio-accumulative  
 LD = Lethal dose  
 LC = Lethal concentration  
 EC = Effect concentration  
 IC = Median immobilisation concentration or median inhibitory concentration

**Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008**

Classification	Classification procedure
Flam. Liq. 2; H225	On basis of test data
Acute Tox. 4; H332	Calculation method
Acute Tox. 4; H312	Calculation method
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method
STOT SE 3; H335	Calculation method
STOT SE 3; H336	Calculation method
STOT RE 2; H373	Calculation method
Aquatic Chronic 3; H412	Calculation method

**Relevant H statements (number and full text)**

H225 Highly flammable liquid and vapour.  
 H226 Flammable liquid and vapour.  
 H304 May be fatal if swallowed and enters airways.  
 H312 Harmful in contact with skin.  
 H312+H332 Harmful in contact with skin or if inhaled.  
 H315 Causes skin irritation.  
 H319 Causes serious eye irritation.  
 H332 Harmful if inhaled.  
 H335 May cause respiratory irritation.  
 H336 May cause drowsiness or dizziness.  
 H351 Suspected of causing cancer.

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H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.
EUH211	Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

**Further Information**

Data of sections 4 to 8, as well as 10 to 12, do not necessarily refer to the use and the regular handling of the product (in this sense consult package leaflet and expert information), but to release of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product (s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

(n.a. = not applicable; n.d. = not determined)

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*(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)*